IPEX INC. MUNICIPAL PRODUCT OVERVIEW

PRESSURE PIPING SYSTEMS

Blue Brute® CIOD
4" – 12" (100mm – 300mm)

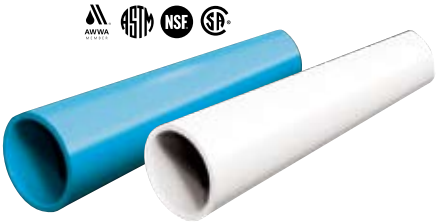
AWWA C900 pressure pipe and fittings.

Cycle Tough®
1/2" – 24" (12mm – 600mm)

IPSOD PVC pressure pipe and fittings for irrigation and force main applications.

BIONAX®
4" – 12" (100mm – 300mm)

AWWA C909 and IPS molecularly-enhanced PVC pipe designed for watermains, sewage forcemains, irrigation lines and industrial process piping. Made from biaxially-oriented PVC.



IPEX Fusible™
4" – 36" (100mm – 900mm)

Fusible Brute™ (CIOD) and Fusible Series™ (IPS) pipes are monolithic, fully restrained PVC pipe systems for trenchless or direct bury applications.

TerraBrute® CR
4" – 12" (100mm – 300mm)

Nonmetallic AWWA C900 PVC pressure pipe system for HDD applications which withstands up to 120,000 lbs of pull force.

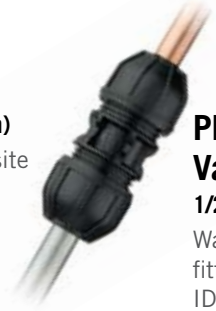
IPEX Centurion®
14" – 48" (350mm – 1200mm)

AWWA C905 large diameter pressure pipe and fittings.

WATER SERVICE SYSTEMS

Q-Line®
3/4" & 1" (20mm & 25mm)

AWWA C903-02 composite water service tubing.



Philmac® 3G™ Valves & Fittings
1/2" – 2" (12mm – 50mm)

Water line compression fittings in CTS OD and ID Series.

Gold Stripe®
3/4" – 2" (20mm – 50mm)

Polyethylene water service line made to CTS OD.

Blue904®
3/4" – 2" (19mm – 51mm)

PEX water service tubing made to CTS OD (SDR 9).

Enviro-Tite®

4" – 15" (100mm – 375mm)

SDR35 and SDR28 sewer pipes made from 50% recycled material.

Ring-Tite®

4" – 42" (100mm – 1050mm)

SDR35 and SDR28 sewer pipe and fittings.

SEWER PIPING SYSTEMS

Perma-Loc™

21" – 36" (525mm – 900mm)

Spiral-wound PVC profile sewer pipe with fusion welded seams.

Ultra-Rib®

8" – 24" (200mm – 600mm)

PVC open-profile sewer pipe and fittings.

Ultra-X2®

30" – 36" (750mm – 900mm)

Dual wall PVC profile sewer pipe and fittings up to 900mm.

SPECIALTY PRODUCTS

LifeSaver®

High impact HDPE adjustment units designed to bring manhole and catchbasin castings up to the exact height of the roadway, and prevents road damage caused by infiltration.

Inlet Control Device (ICD)

8" – 18" (200mm – 450mm)

ICD'S are used to control flow into storm sewers during peak flow events.

EnviroStream® Stormwater Treatment System

Catch basin drop-in structure to remove over 90% of hydrocarbons, suspended solids and dissolved metals from stormwater run-off.

Vortex Flow™ Insert

Custom designed, the Vortex Flow Insert eliminates odorous emissions and minimizes corrosion in vertical sewer drops.

OVMNNAIP100214R

Sales & Customer Service
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Products manufactured by IPEX Inc.

Blue Brute®, BIONAX®, IPEX Centurion®, IPEX Fusible™, Fusible Brute™, Fusible Series™, TerraBrute®, Cycle Tough®, Blue 904®, Q-Line®, Gold Stripe®, Philmac® 3G™, Ultra-Rib®, Ultra-X2®, Perma-Loc™, Ring-Tite®, Enviro-Tite®, Vortex Flow™, EnviroStream® and Life Saver® are trademarks of IPEX Branding Inc.

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